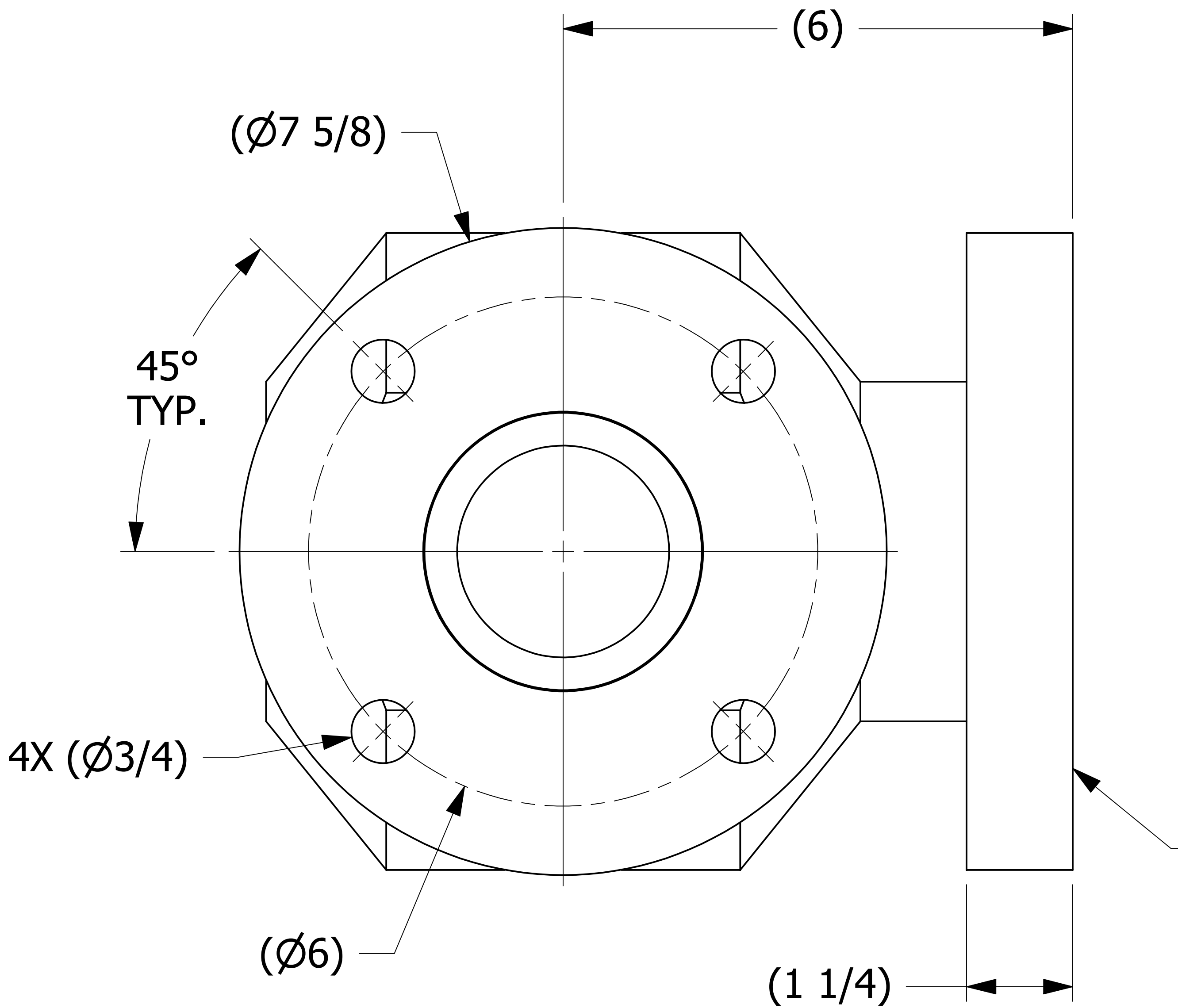
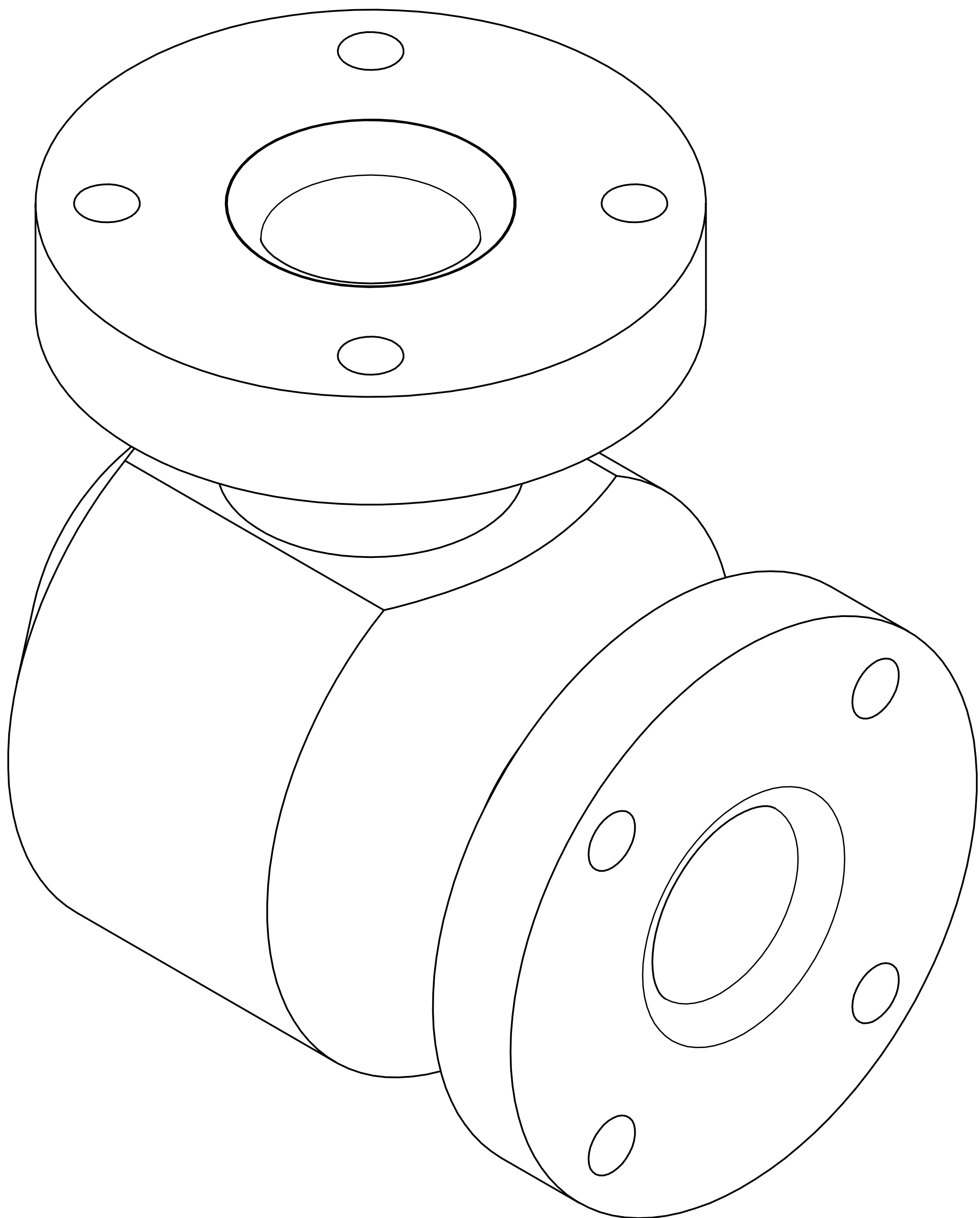
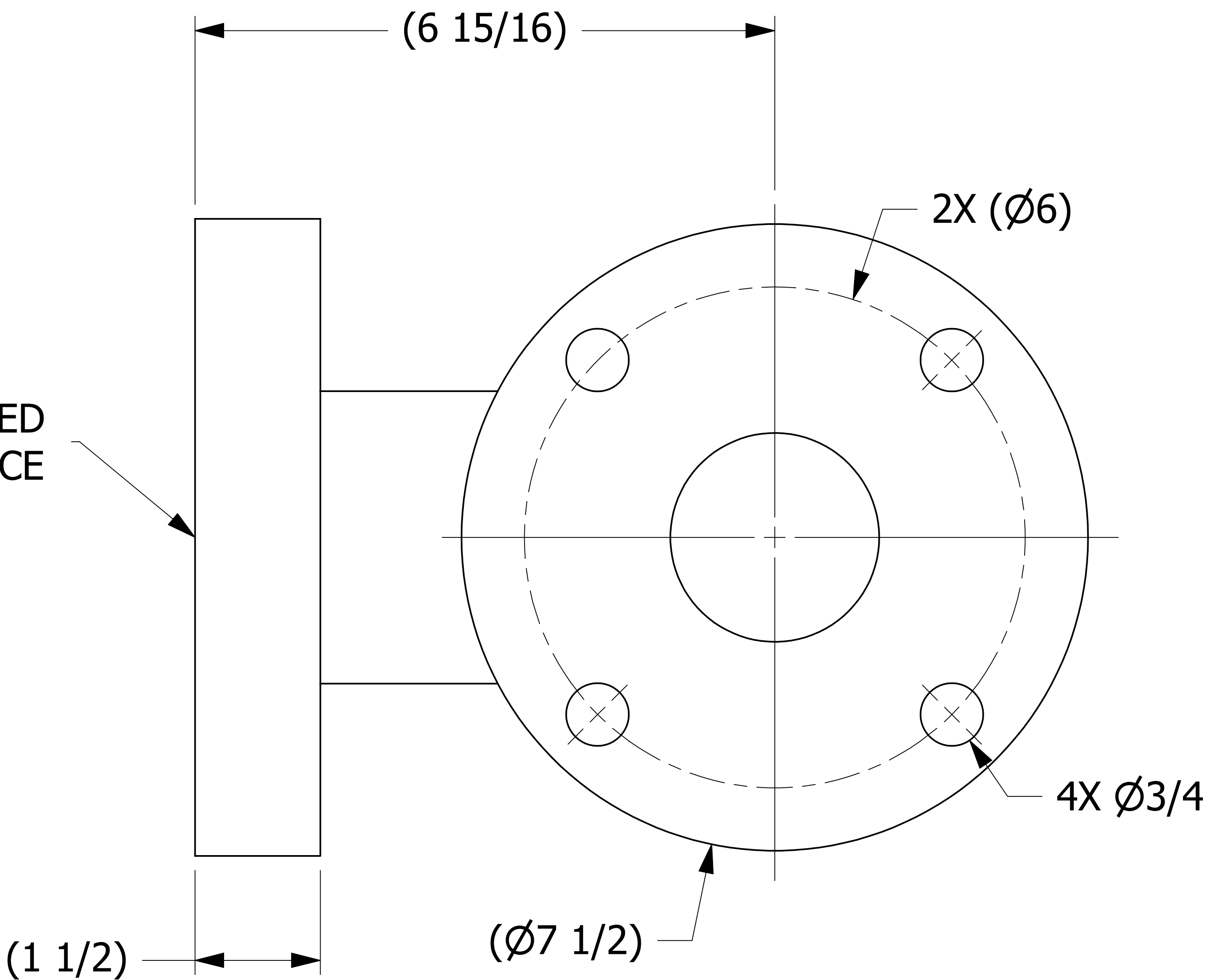


SALES DRAWING SALES DRAWING



SERRATED
GASKET SURFACE

SERRATED
GASKET SURFACE



ISOMETRIC VIEW

NOTE:
SOLD TO WORLEY WELDING ONLY.

SALES DRAWING SALES DRAWING

D	GS	12-21-12	UPDATED TITLE BLOCK. ADDED DIMS & LEADER NOTES
C	GDS	7-28-11	ADDED MARKING PRESSURE NOTE
B	VD	09-09-10	CHANGED PART # HS3X90PE4WW TO HS3X90PE4.
A	VD	08-13-10	ADDED PART TO SYSTEM.
REV	BY	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: $\pm 1/16$ X.XX: $\pm .03$ X.XXX: $\pm .015$ ANGULAR: $\pm 1^\circ$ DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	DRAWN BY: VD
THIRD ANGLE PROJECTION	CHECKED BY: WRB
	PROTOTYPE BY: VD
	PROTOTYPE DATE: 5/12/2010
	APPROVED FOR PRODUCTION BY: VD
	PRODUCTION DATE: 5/12/2010

PART NAME: ELBOW 3"X90°		
MATERIAL: SALCO PE		
PROJECT #: WAG0826	SHEET #: 1 OF 1	SCALE: 1:1
DRAWING #: E28675	PART #: HS3X90PE4	